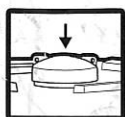




## ASSEMBLY INSTRUCTIONS



### STEP 1.

Unscrew lid and remove parts bag from under the lid. Uncover tank.



### STEP 2.

Check middle and lower black bulkhead fittings prior to inserting spigots; check to make sure black fittings have been securely tightened. Turn nut counter-clockwise, hand tight, until fastened firmly against tank.

DO NOT OVER-TIGHTEN FITTINGS.



### STEP 3.

Lightly tape spigots by wrapping Teflon tape counter-clockwise 4-5 times around threads as shown.

OVER-TAPED SPIGOTS CAN DAMAGE THE BLACK BULKHEAD FITTINGS.



### STEP 4.

Slowly twist spigots into fittings. Avoid cross-threading or stripping. Only hand tighten spigots; some threads will remain visible. DO NOT OVER TIGHTEN spigots. Over tightening spigots can cause damage to the black bulkhead fittings. Spigots may not be exactly vertical, but do not over-tighten to straighten spigots. **WARNING: To avoid cross-threading or stripping, slowly twist spigots clockwise into black fittings. Spigots should turn several times easily before they get tight. If they are tight right away, back them out and start again. If cross-threading occurs, contact the manufacturer to purchase a repair kit.**



### STEP 5.

Insure both spigots are fully closed, with handles turned perpendicular to the spigot. Fill tank through 6" opening at top of tank using a potable/drinking-water-safe hose (Lead-Free). Fill tank half way just above the middle fitting, and verify there are no leaks before filling completely. **Make sure you add water treatment before stacking the second tank.**

Leave 4" of air space at the top for ventilation and potential freezing.

